CC Höganäs Building Ceramics
Floors grouting with epoxy-based mortar

CC HÖGANÄS
RICCHETTI GROUP

Laying instructions
No. B 52134 Eng
Nov 01

9

General

These instructions refer to grouting with CC Höganäs epoxy-based grout Habenit 60 or Habenit 63. Joints must be free of water, grease, loose particles and dust. The mortar should be prepared in accordance with instructions on the package. The grout can be applied with CC Höganäs spatula FB 82 or with a gun. Gunning is appropriate for tiles coarse-grained surfaces. After gunning, excess mortar should be removed from the tiles with a rubber spatula. These instructions refer to grouting with a rubber spatula.

Grouting

Each package contains exactly portioned quantities of components. The entire contents of the package should be used. The components should be mixed in a mixing machine or a low-speed drilling machine with a spiral mixer. Insufficient mixing can have an adverse effect on strength and bonding properties.

1. A rubber spatula is used to apply the grout, it should be held at an angle to the surface. The grout should be worked down into the joints until they are well filled. Note carefully whether mortar sinks below the tile surface level after application. The grout should be applied along the joints in both directions, so that a wawe of grout is formed in front of the spatula.

2. Excess grout should be removed with the spatula held at a right angle to the surface and drawn diagonally across the tiles.

Cleaning

3. Clean the surface 1–2 hours after grouting with water and CC Höganäs scotchbrite FB 93 (on a long holder).

4. A sponge and water should be used for fine-cleaning.

Safety precautions

Good ventilation at the work place must be ensured. Protective plastic gloves should be used. Soiled working clothes should be changed. Repeated skin contact with epoxy products can result in hypersensitivity and eczema. Mortar on the skin should be washed off with soap. Strict hygienic precautions should be observed. This product is hazardous if ingested and should be kept out of reach of children. Instructions on the package should not be removed, obliterated or otherwise rendered illegible.